

**IN THE SPECIFICATION:**

Page 1, after the title, insert:

This application is a filing under 35 USC 371 of  
PCT/FR2003/03105 filed October 21, 2003.

at the beginning of the specification:

~~Technical field~~ Field of the invention

Page 2, delete line 1.

Page 7, delete line 4.

Page 8, line 12:

~~Subject~~ Summary of the invention

Page 13, line 23:

~~Figures~~ Brief description of the drawings

after line 31, insert:

Figs. 6a and 6b are diagrams of the initial deformation step according to the invention, with Fig. 6b being an enlarged portion of Fig. 6a, showing a web between deforming rolls.

Page 14, line 29- page 15, line 4:

Another part of the same web is subjected to embossing at ambient temperature prior to being shaped into a cylinder, as shown in Figs. 6a and 6b. The web 70 passes from a supply roll 71 to a take-up roll 72, through an embossing device ~~includes~~ including an embossing roll 73 etched with raised surfaces ranging between 50 and 100  $\mu\text{m}$  in height and an elastomer support roll 74. The force applied on the embossing roll is of the order of 200 kN.